# deconex® 33 SP

### Alkaline additive for stripping solutions



#### **Application**

deconex® 33 SP is a liquid additive especially developed for Balzers stripping processes.

 ${\rm deconex^{\$}}$  33 SP protects carbide substrates from damage caused by the stripping solution.

#### **Properties**

deconex® 33 SP reduces considerably the tendency of overboiling by stabilising the stripping solution. By binding the dissolved cations, the product prevents an uncontrollable reaction in the stripping solution.

#### Ingredients

Special mixture of complexing compounds consisting of organic acids.

#### **Dosage**

In practice, the following dosage has given good results:

Dosage	Temperature
0.5-5.0%	20-65 °C

#### **Material compatibility**

Suitable for: HSS steels and carbides For materials not mentioned please make your own specific compatibility tests or consult Borer Chemie AG.

#### Chemical/physical data

рН	1% solution in demineralized water	ca. 1.8
Density	concentrate	1.46 kg/dm <sup>3</sup>
Appearance	concentrate	transparent, colourless liquid

#### **Availability**

Please ask your local representative about current container sizes.

Containers, screw caps and labels are made of recyclable polyethylene.

#### **Additional information**

For information concerning safety at work, storage and waste disposal/effluent, please consult the corresponding safety data sheet.

Take advantage of our vast know-how! Please, contact us for further information regarding your specific application.



## deconex® 33 SP

#### Manufacturer:

#### **Borer Chemie AG**

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